

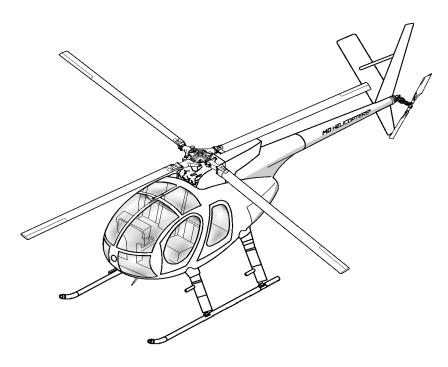
CSP-369H-INDEX

2023R10 01 November 2023

### **PUBLICATION INDEXES**

### for HELICOPTER MODEL 369H (500C)

Technical Manuals Index
Service Bulletins Index
Technical Bulletins Index
Service Letters Index



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### MODEL 369H (500C) HELICOPTER TECHNICAL MANUAL INDEX

# Reprint – This Manual Has Been Reprinted, New Orders For This Manual Will Contain This Revision And All Prior Revisions And Reissues. Prior revisions will no longer be available.

A complete Pilot's Flight Manual for the 369H Helicopter consists of the following publications and binders:

Publication Number	Publication Title	Issue Number	Issue Date	Rev. No.	Rev. Date
CSP-HE/HS-1	369HE/HS Owners Manual This manual now applies to 369HM SN 010M thru 0214M, 0220M thru 0231M, 0233M thru 0238M, and 0244M and subsequent.	Original	13 Jul 1998*	Rev 1 Rev 2 Rev 3 Rev 4 Rev 5 Rev 6 Rev 7 Rev 8 Rev 9 Rev 10	12 Nov 1998 25 Feb 2000 22 May 2000 10 Oct 2000 22 Mar 2001 4 Oct 2006 21 Mar 2007 09 Mar 2009 30 Sep 2010 30 Aug 2011

A complete Handbook of Maintenance Instructions Set for the 369H Series Helicopter consists of the following publications and binders:

Publication Number	Publication Title	Issue Number	Issue Date	Revision	Rev. Date
CSP-A-3	Corrosion Control Manual	Reissue 1	31 Aug 2022		
CSP-H-2	Basic Handbook of Maintenance Instructions (Basic HMI)	Reissue 1	13 Jan 2023	TR23-001 TR23-002	16 Jun 2023 26 Jul 2023
CSP-H-3	Optional Equipment Manual (Basic HMI Appendix A)	Reissue 2	15 Oct 1982	Rev 1 TR 93-001	15 Apr 1993 26 Jul 1993
CSP-H-4	Periodic Inspections, Overhaul and Retirement Schedule and Weight and Balance Procedure (Basic HMI Appendix B)	Reissue 6	13 Jan 2023	TR23-001 TR23-002	16 Jun 2023 26 Jul 2023
CSP-H-5	Component Overhaul Manual (Basic HMI Appendix C)	Original	01 Apr 1976	Rev 1 Rev 2 Rev 3 Rev 4 Rev 5 Rev 6 Rev 7 Rev 8 Rev 9 Rev 10 Rev 11 Rev 12 TR08-001 TR11-001 TR21-001	01 Aug 1976 15 Apr 1981 15 Mar 1982 15 Jul 1989 01 Apr 1990 31 Jul 1992 28 Apr 1995 23 Jun 1997 31 Jan 2003 15 Sep 2003 21 Jun 2005 28 Jul 2007 27 Sep 2008 28 Jan 2011 10 Dec 2021
CSP-H-6	Structural Repair Manual (Basic HMI Appendix D)	Reissue 1	01 Oct 1973	Rev 1 Rev 2	01 Oct 1973 30 Sep 1992
CSP-H-7	Illustrated Parts Catalog (IPC)	Reissue 8	01 Sep 1980	Rev 1 Rev 2 Rev 3 Rev 4 Rev 5 Rev 6 TR23-001	15 Aug 1988 17 Mar 1989 15 Sep 1989 16 Mar 1992 30 Sep 1993 11 Nov 1994 30 Apr 2023
CSP-H-8	Illustrated Optional Accessories and Modification Kit Catalog (IKC)	Reissue 2	01 Sep 1978	Rev 1	09 Nov 1990

<sup>\*</sup> Complete Reissue - Supercedes All Previous Issues and/or Reissues.



Publication Number	Publication Title	Issue Number	Issue Date	Revision	Rev. Date
CSP-RLB	Rotorcraft Log Book	Original	01 Dec 1994	Rev 1 Rev 2 Rev 3 Rev 4 Rev 5 Rev 6	18 Apr 1997 17 Feb 2000 01 Jun 2001 31 May 2002 18 May 2018 14 Sep 2018
CSP-ACMM-1	Lead-Lag Bolt Removal and Installation, Part No. 369D21220-BSC/-1 (MDH-Restricted Use)	Original	03 May 2019		
LIC-369A1200 CMM	Licensed Special Repair Manual for Main Rotor Assembly (4–Blade), Part Number 369A1200–501, –503, –617, –619, –621, 369H1200–501 (MDH Restricted Use)	Reissue 3	15 Aug 2007		

#### **BINDERS**

B1 BINDER – 4" HMI		
B2 BINDER - 4" IPC		
B4 BINDER – 4" N&L		
B5 BINDER – PFM		



### MODEL 369H (500C) HELICOPTER SERVICE BULLETIN INDEX

Service Bulletins are service information notices which are mandatory. Service Bulletins may require the performance of maintenance and/or alteration for compliance.

#### NOTE

As Service Information Notices are re–issued, they will be identified as Bulletins using the helicopter model designation as the prefix.

#### **SERVICE BULLETINS**

<u>369H</u> SB369H- OR HN-	SUBJECT	Date ISSUED	BORDER
1.1	Inspection – Tail Rotor Transmission Assembly, PN 369A5400 (Ref. FAA AD 69–21–01)	27 Oct 1969	RED
1.1*	Addendum X1	27 Oct 1969	RED
8	Inspection and Possible Retirement Main Rotor Blades PN 369A 1100-501 (Ref. FAA AD 70-16-07)	19 Nov 1969	RED
11	PN M30223 Kit Installation Main Rotor Locknut and Retaining Ring	08 Dec 1969	RED
18	Kit Installation PN M30209 - Engine Fuel Filter Pressure Switch	21 Apr 1970	RED
23	Modification for Door-Off Flight-Canopy Upper Windshield Assemblies (PN 369A2405-3 & 369A2405-4)	11 Sep 1970	RED
28.1	Kit Installation PN M50027 - Modification, Transmission and Coupling Fan Assembly	01 Mar 1971	RED
34.1	Modification Kit PN M50438 - Trim Potentiometer, Engine Oil Pressure Gage	16 Jun 1971	RED
37	Rework - Engine Oil Cooler Fan Assembly PN 369H8062	12 Aug 1971	RED
38	New Pressure–Actuated Switch – Automatic Engine Re–ignition Kit Installations PN 369H90118–501 or PN 369H90140	23 Aug 1971	RED
40.1	Inspection - Tail Rotor Transmission Output Bevel Gearshaft	13 Dec 1971	RED
45	Installation – New VNE Placards (Ref. FAA AD 72–18–04)	29 Feb 1972	RED
47	Modification – Mechanical Release System, Cargo Hook Kit Installation PN 369H90065	10 Apr 1972	RED
48	Modification and Alignment Check – Rotor Brake Installation	01 May 1972	RED
50	Inspection and Shimming – Cabin Heater Control Valve Assembly	31 May 1972	RED
53.1	PN 369A5400 Tail Rotor Gearbox Revised Overhaul Schedule (TBO) and Component Infinite Life (Input Gearshaft Assembly) (Ref. FAA AD 72–16–09)	07 Aug 1972	RED
54	Inspection – Landing Gear Damper Assembly (Poppet Type) PN 369H6340 and 369H92131	23 Oct 1972	RED
56	Main Transmission Assembly PN 369A5100 Series (Including Basic and All Dash- Numbered Configuration) – Installation of New Ring Gear Bolts and Serial Number Identific- ation	06 Mar 1973	RED
61	Periodic Inspection – Main Transmission Ring Gear Bolts PN 369A5174 or 369A5145	31 Jul 1973	RED
62	Installation of Nickel-Cadmium Battery Temperature Sensing Modification Kit PN M50037 or M50038	06 Aug 1973	RED
65	Replacement Metal Tail Rotor Blade PN 369A1613-3 - Compatibility Criteria (Ref. FAA AD 74-07-02)	04 Mar 1974	RED
66	Inspection of PN 369A2515–3 Frame and Battery	25 Mar 1974	RED
68	Terminal – Inspection/Modification – Nickel-Cadmium Battery PN 369A4530 and 369H4540	15 Apr 1974	RED



#### SERVICE BULLETINS (CONT.)

<u>369H</u> SB369H- OR HN-	SUBJECT	Date ISSUED	BORDER
73	Inspection – Main Rotor Blade Trailing Edge (Ref. FAA AD 74–20–04)	19 Aug 1974	RED
74.2	Installation of Aluminum Type Main Rotor Blade Pendulum Weight Vibration Absorber Assembly PN 369N2697	29 Sep 1975	RED
75	Rework or Replacement - Fuel Cell Assemblies PN 369H8101-3, -5 and 369A8102-3, -5	19 Aug 1974	RED
79.1	Re-greasing Double Row Bearing - Main Rotor Swashplate Bearing Assembly PN 369A7003-3	24 Sep 1982	RED
82.1	Inspection/Repair, Aft Fuselage Skin Cracks	26 Sep 1975	RED
83	Inspection – Root Fitting of Metal Tail Rotor Blades PN 369A1613–Basic and –3 (Ref. FAA AD 75–10–04)	15 Apr 1975	RED
86	Tail Rotor Drive System Inspection – Installation of Tail Rotor Drive Shaft PN 369A5518–601 and Bungee Assembly Associated With Metal Tail Rotor Blades and Indexing of all Helicopter Tail Rotor Drive Shafts (Ref. FAA AD 75–22–03)	28 Apr 1975	RED
87	Inspection and Relocation of Fuel Filter Pressure Switch PN 369H8144	23 Jun 1975	RED
88	Inspection – Fiberglass Tail Rotor Blades PN 369A1710-Basic, -9, -11 369A6120, 369A1607 and 369CSK22 (Ref. FAA AD 75-22-04)	28 Aug 1975	RED
91	Modification for Seating and Belts for (4) Kit Installation, PN 369H90035-501 Additional of Head and Back Restraint Panels (Ref. FAA AD 75-09-17)	23 Jan 1976	RED
95	Inspection and Repair - Adjustable Upper Engine Mount Assemblies PN 369H8016-1 and -2	26 Apr 1976	RED
96	Engine Air Particle Separator Filter Assembly Kit Installation PN 369H90148 Basic and –501 Configurations – Installation of New Aft Screen Assembly PN 369H90157	10 May 1976	RED
97	Relocation – Outside Air Temperature (OAT) Indicator PN 369H4515 (Modification Kit PN M30301)	18 Jun 1976	RED
98	Potting of N2 Governor Control PN 369A4580 - Pilot's and Co-pilot's Collective Pitch Stick Assemblies	18 Jun 1976	RED
99	Inspection - Tail Rotor Pitch Control Link Assemblies PN 369A1807-Basic and -5	18 Jun 1976	RED
101	Field Replacement of Lock Fitting – Ground Handling Wheel Assemblies PN 369A9905 (AER-BEA PN AB 2387)	10 Aug 1976	RED
102.3	Inspection of PN 369A2001-601 - Shock-Mounted Stabilizer Strut Assembly and Possible Replacement of 369A2130 Damper Plunger (Ref. FAA AD 76-19-03)	24 Dec 1976	RED
103.2	Rework of PN 369A7120 - Longitudinal Friction Guide Link, Cyclic Pitch Control Installation	12 Sep 1977	RED
108	Inspection – Attachment Hardware, Main Rotor Pitch Control Rods to Pitch Housing Assembly	24 Dec 1976	RED
109	100 Hour Inspection – Main Rotor Hub Lead-Lag Links, PN 369A1234-Basic, -7, 80-369H1234, and Lead-Lag Link Assembly PN 369H1203	24 Dec 1976	RED
110	Inspection – Tail Rotor Drive Shaft Damper PN 369A5506	24 Dec 1976	RED
111.1	Inspection of PN 369A3511-15 and 369A3511-17 - Tailboom Bracket Assemblies, Tail Rotor Transmission Attachment	12 Sep 1977	RED
114	Replacement of Tavco PN 23111357 Solenoid Valve, Float Inflation System – Emergency Float Assemblies Hughes PN 369H92036–1/-2 (Ref. FAA AD 77–09–01)	15 Apr 1977	RED
116	Wiring Modification Kit (PN M50450) Automatic Engine Re–ignition Kit PN 369H90118–505, –507, –509, –511	08 Aug 1977	RED





#### **SERVICE BULLETINS (CONT.)**

<u>369H</u> SB369H- OR HN-	SUBJECT	Date ISSUED	BORDER
117	Inspection and Modification of Oil Cooler Duct PN 369H8301 or 710108 Kit Installation PN M50451	22 Jul 1977	RED
118.2	Overrunning Clutch Assembly, PN 369A5350-603 - Rework Inspection of PN 3695350-11 Clutch Subassembly and PN 369A5361 Ball Bearing Periodic Inspection of PN 369A5350-21 Clutch Subassembly (Ref. FAA AD 77-21-04)	27 Oct 1978	RED
121	Inspection - PN 369H90085 Litter Door Installation	30 Nov 1977	RED
124	Engine Compressor Water Wash Kit Installation, PN 369H23537 - Inspection and Replacement of Rivets	14 Apr 1978	RED
128.1	Inspection and Rework of Tail Rotor Hub PN 369A1725-Basic and 369A1725-5 (Ref. FAA AD 78-26-04)	08 Dec 1978	RED
130	Periodic Inspection – Battery Over–Temperature Warning System	10 Jan 1979	RED
131.1	Replacement of PN 369A1602 Tail Rotor Drive Fork Hinge Bolt and PN 369A1603 Nut, New Assembly Procedure for Tail Rotor Hub and Drive Fork Unit, Periodic Check of Flapping Bolt Preload	02 Sep 1980	RED
136	Field Rigging Check – PN 369A8013 Series and PN 369A8051 Series Heater Control Valve Assembly	16 Apr 1979	RED
139	Inspection and Repair - Tail Control Station 142.00 Bellcrank Support, PN 369A3035-11 and 369A3035-15	11 Jun1979	RED
144	Kit Installation, PN 369D290140 - Auxiliary Fairing and Seals Air Filter (Particle Separator)	23 Jul 1979	RED
146	Inspection – Collective Torque Tube Support Bracket (PN 369A7304 Magnesium, PN 369H2608 Aluminum) and Collective Bungee Support Bracket (PN 369A7339 Magnesium, PN 369N2650 Aluminum)	01 Aug 1979	RED
150	PN 369A1800 Series and PN 369H1800 Tail Rotor Pitch Control Assembly – Seating of Bearing Inner Race; Torque Increase for PN 369A1817 Locknut	26 Nov 1979	RED
152	Removal of Filter Gasket – Engine Air Inlet (Particle Separator) Filter Kit Installation PN 369H90148 and 369H90148–501	03 Mar 1980	RED
155	Polarity Check of Diode Assemblies	30 Jun 1980	RED
156	Identification and Possible Rework of Seat Belt and Shoulder Harness Assemblies	11 Jul 1980	RED
158	Wiring Modification – Utility Light Circuit and Transmission Oil Pressure and Temperature Warning Light Circuit	30 Sep 1980	RED
162.1	Inspection of PN 369A7003–3 Swashplate Bearing	14 Sep 1981	RED
163	Sealing of Interface of Abrasion Strip and Main Rotor Blade Skin	30 Jan 1981	RED
164.1	Inspection of Overrunning Clutch Sprag Assembly	10 May 1983	RED
165	Field Inspection and Repair of Tail Rotor Transmission Main Housing Assembly PN 369A5401	15 Apr 1981	RED
167	Shimming Procedure for Gas Producer Interconnecting Torque Tube Assembly	04 May 1981	RED
168	Special Inspection of PN 369A7003-1 Swashplate Bearing Assembly	06 May1981	RED
169	Replacement of PN 369A7706-3 RPM Governor Lever Control Rod (Ref. FAA AD 82-01-08)	15 May1981	RED
170	Corrosion Inspection/Treatment One-Way Lock Support Assembly PN 369A7314 and 369N2648	04 Jun 1981	RED
171	Inspection/Modification of Breeze Corporation Inc. Hoist PN BI-16600-12	18 Jun 1981	RED
172	Inspection and Torque Requirements for Scroll Mounted Bleed Air Fittings	21 Jul 1981	RED



#### **SERVICE BULLETINS (CONT.)**

26011	SUBJECT	Date	BORDER
<u>369H</u> SB369H- OR HN-	SUBJECT	ISSUED	BORDER
173	Deactivation of Main Rotor Brake System (if installed); Periodic Inspection of Tail Rotor Drive Shaft Forward Flexible Coupling PN 369A5501 or 369H92564. Installation of Fail Safe Device at Tail Rotor Drive Shaft Forward Flexible Coupling PN 369A5501 or 369H92564 Check of Flexible Couplings.	02 Nov 1981	RED
174	Main Rotor Brake System PN 369H90123 Series – Installation of Master Cylinder stop PN 369D292585	28 Aug 1981	RED
175	Inspection of PN 369A1200 Series Main Rotor Hub Assembly; Inspection of PN 369A1220 Main Rotor Blade Lead-Lag Pivot Bolt (Vertical Hinge Pin)	04 Jan 1982	RED
177	Instrument Cluster 3-Pack Conversion - AC to Rochester	15 Feb 1982	RED
179	Replacement of Intercom (ICS) Switch and Jack Assembly	01 Jul 1982	RED
181	New Shimming Procedure for Tail Rotor Drive Shaft Forward Flexible Coupling PN 369A5501 or 369H92564, With Fail Safe Device Installed	12 Oct 1982	RED
182	Replacement of Float Inflation System Solenoid Valves With Squib Valves PN 369H90121 Series Emergency Float Assemblies	10 Jan 1983	RED
183	Relocation of Engine Air Inlet Filter Bypass Door Aft Pulley PN 369A8448 and Bracket PN 369A8447, and Particle Separator Filter PN 369H90152-3 Gasket Inspection	10 Jan 1983	RED
184	Center Passenger Seat, Lap Belt Check; Preflight Check of Passenger Lap Belt and Shoulder Strap Fit and Adjustment	15 Feb 1983	RED
185	Fuel System Service, Maintenance and Testing	15 Mar 1983	RED
186	Fuel Vent System Hose Inspection	02 May 1983	RED
187.1	Installation of Collective Stick Support Bracket Reinforcement Strap	23 Nov 1983	RED
189.1	Inspection and Overhaul of Fuel Shutoff Valve (PN 369A8104-5)	20 Aug 1984	RED
190	Battery Case Inspection	28 Oct 1983	RED
191	Main Rotor Swashplate Bearing Inspection and Possible Replacement (Ref. FAA AD 84-01-02R1)	23 Dec 1983	RED
192	Instrument Cluster 4-Pack Conversion AC to Rochester	15 Feb 1984	RED
193	Fuel Shut-Off Valve Control Cable PN 369A8137-503 and -603 Pull Test	10 Apr 1984	RED
195	Riveting Tip Cap to Tail Rotor Blade (Ref. FAA AD 86-01-04)	27 Aug 1984	RED
196	Inspection - Landing Gear Feet and Strut	01 Oct 1984	RED
197.2	One-Time Inspection of Tail Rotor Blade Leading Edge Abrasion Strip Bonding Pilot's Preflight Check of Tail Rotor Blade Leading Edge Abrasion Strip (Ref. FAA AD 94-18-08)	23 Mar 1987	RED
198.1	Corrosion Removal - Main Rotor Drive Shaft ID	30 Oct 1987	RED
199.1	Riveting Tail Rotor Tip Cap to Blade (Ref. FAA AD 86-01-04)	01 May1985	RED
200	Non – Airworthy Clutch Assemblies	18 Mar 1985	RED
201	Exit Warning Decal PN 369D24043 (Including AC 91-32 Safety In and Around Helicopters)	07 Aug 1985	RED
202	Removal of Seat Belt Assemblies Manufactured by the EON Corporation	15 May 1986	RED
205	United Instrument Inc. Altimeter – Inspection/Rework	20 May 1986	RED
206.1	Tail Rotor Driveshaft Aft Fail Safe Device - Installation/inspection (Ref. FAA AD 86-20-07)	28 Nov 1986	RED
209	3659A8010 Engine Oil Pressure and Torque Tube Pull Test	15 Sep 1987	RED
211.6	Inspection of Main Rotor Blade Root Fitting Assemblies – Inspection of Main Rotor Hub Lead-Lag Link Assemblies (Ref. FAA AD 95-03-13)	03 Jan 2000	RED





#### **SERVICE BULLETINS (CONT.)**

369H SB369H- OR HN-	SUBJECT	Date ISSUED	BORDER
212.2	Inspection and Replacement of Tail Rotor Fork Bolt (369A1602)	21 Apr 1989	RED
213	Replacement of 369A8442-Basic Latch Assembly on the Particle Separator Door	18 Dec 1987	RED
214	Main Rotor Hub Strap Pack Lamination Inspection and Tri-Flow Wash Procedure (Ref. FAA AD 89-02-01R1)	15 Jan 1988	RED
215.2	Inspection of 369A5352 Outer Race of Overrunning Clutch Assembly PN 369A5350 (Ref. FAA AD 98-09-02)	11 Apr 1997	RED
216	One–Time Inspection of the Transmission Driveshaft Couplings – 369H5660 (Ref. FAA AD 90–01–08)	05 Apr 1989	RED
217.1	One-Time Inspection and Rework of Main and Tail Rotor Control Tubes (PN's 369A7007, 369A7009, 369A7011, and 369A7012) (Ref. FAA AD 89-23-14)	21 Jul 1989	RED
218	One–Time Inspection of Aeroquip Hoses (PN's 369A8352, 369H8306, 369H8025, 369H8024–5 and 369D28651)	12 Jun 1989	RED
219	Finite Service Life Reduction of the Tail Rotor Tension Torsion Strap Pack Assembly PN 369A1706 (Basic) (Ref. FAA AD 89–11–05)	20 Jun 1989	RED
220	One-Time Inspection of 369A5358 Lockwasher in the Overrunning Clutch Assembly and Inspection of Engine Output Drive Splines	27 Oct 1989	RED
221	Installation of Oil Flow Restricting Devices into the Engine Oil and Torque Pressure Sensing System	27 Oct 1989	RED
222	Conversion to 369A5350-41 Overrunning Clutch Sub-Assemblies	04 May 1990	RED
223	One-Time Replacement of Polycarbonate Cover Assemblies (369A9817)	15 Jun 1990	RED
224	One-Time Replacement to Tail Rotor Blade Pitch Arm Bolt Attaching Nuts	15 Jun 1990	RED
225.1	One-Time Torque Check and Inspection of Main Rotor Blades	15 May 1991	RED
226.1	One-Time Installation of 369D24054-3 Warning Decals in the Engine Compartment	04 Sep 1990	RED
227R1	Inspection of Lead-Lag Link Attach Nuts	06 Jul 2009	RED
228	One-Time Inspection of 369H8407 Engine Bleed Air Tube Flexible Area	21 Nov 1990	RED
229	One-Time Reinstallation of 369A1602 Tail Rotor Fork Bolt	21 Nov 1990	RED
230.1	Pre-Flight Check and One-Time Inspection of Tail Rotor Blades (Ref. FAA AD 91-08-02)	01 Mar 1991	RED
231	One-Time Rework of Main Transmission Oil Cooling Fan Mounting Bracket	01 Feb 1991	RED
232	One-Time Addition of Rivets to Tail Rotor Abrasion Strip (Ref. FAA AD 94-18-08)	27 Sep 1991	RED
233	Inspection of Overrunning Clutch Outer Race – 3695352 Overrunning Clutch Assy.	17 Jan 1992	RED
234.1	Inspection/Rework of Fuel Vent System (Helicopters Equipped With 369H8108, 369H8108–501 or 369H8108–503 Fuel Vent Line Emergency Shutoff Valve) (Ref. FAA AD 93–18–05)	10 Sep 1992	RED
235	One-Time Inspection/Rework of Engine Air Inlet Area	20 Mar 1992	RED
236	Four-Way Trim Switch Replacement	10 Mar 1994	RED
237	Firewall Fuel Fitting Modification	26 Sep 1994	RED
238	Tail Rotor Blade Abrasion Strip Modification (Ref. FAA AD 95-03-11)	26 Oct 1994	RED
239	Main Rotor Blade Root End Inspection (Ref. FAA AD 96-10-09, 98-15-26)	27 Oct 1995	RED
240	Input Shaft Coupling Assembly Inspection (Ref. FAA AD 99-04-12)	26 Sep 1997	RED
241R1	T/R Blade, Leading Edge Inspection for Cracks	03 May 1999	RED



#### **SERVICE BULLETINS (CONT.)**

369H SB369H- OR HN-	SUBJECT	Date ISSUED	BORDER
243R3	M/R Blade Root End Inspection and Termination Action for Suspect M/R Blades (Ref. FAA AD 98-15-26)	13 Jul 1998	RED
244	Landing Gear Strut Inspection and Fairing Modification (Ref. FAA AD 2007-12-23)	07 Apr 2000	RED
245R2	Main Rotor Blade Assembly Torque Event Inspection (Ref. FAA AD 2005-21-02)	04 Feb 2004	RED
246R1	Tail Rotor Blade Abrasion Strip Tap Test and Modification	23 Jan 2006	RED
247	Tail Rotor Blade Assembly, One Time Inspection	26 Apr 2007	RED
248R1	Oil Cooler Belt, One Time Inspection	13 Mar 2009	RED
249	Bellcrank One-Time Inspection and Possible Replacement	03 Apr 2009	RED
251	Replacement of Mobil SHC 626 with Mobil AGL	20 Jul 2011	RED
252	Tail Rotor Blade Assembly Inspection	21 Nov 2011	RED
253R1	Upper Main Rotor Pitch Control Rod End, PN 369A1011 Inspection and Replacement	16 Apr 2013	RED
254R1	Main Rotor Hub Lead Lag Link Assembly Inspection and Daily Pre-Flight Check	09 Apr 2015	RED
255R1	One-Time Inspection of Fuel Pump Harness Routing and Decal Installation	27 Jun 2017	RED
256R1	Exchange of Engine Bay Door Latch Assemblies with Missing Lockwire Hole	29 Jan 2016	RED
257	Inspection of the Main Rotor Blades for Cracks	02 Apr 2018	RED
258	Life-Limit for the Main Rotor Hub Sub-Assembly, Part No. 369A1201-621	03 Jul 2019	RED
259	Inspection of the Main Rotor Hub Lead-Lag Bolts, Part No. 369D21220-BSC	19 Apr 2019	RED
260	One-Time Inspection of the Drive System Installation with Kamatic Couplings	14 Jun 2019	RED
261	Install Cotter Pins in the Seat-Belt Installations	20 Nov 2019	RED
263R2	Inspection of the Pilot-to-Copilot Tail Rotor Torque Tube	24 Mar 2021	RED
264R1	Inspection of the Main Transmission Drive Shaft Coupling	26 May 2023	RED
265R2	369A7505-7/-8/-14/-15 Tail Rotor Pedals Support Bracket Inspection	01 Nov 2023	RED
266R1	Inspection of the Tail Rotor Drive Fork Bolts, PN 3639A1602-3	30 Jun 2023	RED



### MODEL 369H (500C) HELICOPTER TECHNICAL BULLETIN INDEX

Technical Bulletins are service information notices which are not mandatory (formerly blue border), and require the performance of maintenance and/or alteration for compliance.

#### NOTE

As Service Information Notices are re–issued, they will be identified as Bulletins using the helicopter model designation as the prefix.

#### **TECHNICAL BULLETINS**

<u>369H</u> TB369H- OR HN-	SUBJECT	Date ISSUED	BORDER
17	Installation - Dual Bolt, Lower Vertical Stabilizer	21 Apr 1970	BLUE
30	Modification (Kit No. 50023) - Heat Control Valve Assembly	21 Dec 1970	BLUE
35	Modification Kit (M50436) - Engine-Out Warning Horn Support	18 May 1971	BLUE
39	Provision for Drainage of Water Entrapment Areas	23 Aug 1971	BLUE
42	Shock-Mounted Vertical-to-Horizontal Stabilizer Strut Assembly	17 Dec 1971	BLUE
49	Relocation of Engine Fuel Supply Hose	01 May 1972	BLUE
51	Rework – 369H2048 Door Latching System (Autolatching)	24 Jul 1972	BLUE
55	Valve Housing Modification – Heat Control Valve Assembly, Cabin Heating System Kit Installation	01 Mar 1973	BLUE
57	Engine Anti-Icing and Cabin Heating System Installation – Conversion from Electrical to Manual Operation	01 May 1973	BLUE
58	Installation of SCR Assembly – Auto-Reignition Modification Kit PN M50036	29 May 1973	BLUE
64	Sealing Skid Mounted Position Lights PN 369H4534-21 and -22	03 Mar 1974	BLUE
67	Corrosion Prevention/Inspection – Main Rotor Blade PN 369A1100–501 Blade Tip Weight Area and Tip Cap	15 Apr 1974	BLUE
69	Installation of Heater System Muffler Assembly	10 Jun 1974	BLUE
70	Installation – Fuel Shutoff Valve Control, PN 369A8136–503 or PN 369A8136–701	05 Aug 1974	BLUE
71	Noise Filter Installation – Modification Kit No. M50039	05 Aug 1974	BLUE
72	Emergency Release Mechanism, Modification (M50041), Cargo Hook Kit Installation (369H90065)	05 Aug 1974	BLUE
77	Relocation – Magnetic Compass, PN 369H4508	30 Sep 1974	BLUE
80	Bendix Service Bulletin No. 109, Dated 10/22/74 Inspection, Flexible Coupling Locknut	18 Nov 1974	BLUE
81	Modification – Fuel Cell Vent System Installation (Modification Kit No. M50042)	02 Jan 1975	BLUE
84	Inspection – Hinges PN 369A8437, Engine Air Filter Bypass Door	05 May 1975	BLUE
85.1	Relocation – Fuel Filter Pressure Switch PN 369H8144	20 Jun 1975	BLUE
89	Modification – Tank Unit Fuel Quantity Rheostat, PN 369A4225-501 (Kit No. M50047)	07 Nov 1975	BLUE
90	Field Modification – Door Latch Kit, PN M50440	11 Dec 1975	BLUE
92	Field Maintenance – Main Rotor Damper Assembly PN 369A1400–603 to –605 Configuration	01 Mar 1976	BLUE
93	Operational Check and Adjustment of Autolatching Mechanism - Pilot and Cargo Doors	11 Mar 1976	BLUE



#### **TECHNICAL BULLETINS (CONT.)**

<u>369H</u> TB369H- OR HN-	SUBJECT	Date ISSUED	BORDER
94	Removal of Inboard Tab - Main Rotor Blade, PN 369A1100-501	01 Apr 1976	BLUE
104	Modification Kit PN M50455 – Fan Assembly, Engine Oil and Compartment Cooling	05 Nov 1976	BLUE
112	Field Fix for Main Rotor Swashplate Uniball	24 Dec 1976	BLUE
113	Tachometer Generator Assembly – Modification Kit PN M50049	24 Dec 1976	BLUE
119	Door Latch Synchronization Check - Pilot's and Cargo Doors, Autolatching Mechanisms	12 Sep 1977	BLUE
120	Installation of Auxiliary Drain Valve, Fuel System Installation – PN 369H92255 Drain Kit	03 Oct 1977	BLUE
122	Removal of Capacitor – Voltage Regulator, AAE or LSI Model VR204 Installation of Varistor – Landing Light Relay, PN 369A4558 or MSI4166D1	06 Feb 1978	BLUE
123	Installation – Tail Rotor Pitch Control Links PN 369A1907–5	03 Apr 1978	BLUE
125	Replacement of Plenum Wall Fittings – Torque Pressure Gage Tubing and Engine Oil Pressure Gage Tubing	06 Jun 1978	BLUE
127	Field Inspection and Corrosion Repair - Main Rotor Drive Shaft, PN 369A5500	05 Jul 1978	BLUE
129.1	Installation of Anti-Ice Fuel Filter, PN 369H90022-501	24 Nov 1980	BLUE
132	Field Repair - Cyclic Trim Actuator Assemblies, PN 369A7170 Series and PN 369A7171 Series	29 Jan 1979	BLUE
135	Field Repair - Trim Tab, Main Rotor Blade, PN 369A1100 Series	16 Apr 1979	BLUE
137	Replacement of Radio Transmit/Intercom Trigger Switch; Rework of Cycle Stick Grip Assembly	10 May 1979	BLUE
141.1	Installation of Voltage Transient Suppressors	26 Nov 1979	BLUE
143	Rework of Ground Handling Wheel Assemblies (Float Type)	20 Aug 1979	BLUE
151	Installation of Cabin Heat Duct (Fiber Glass) Assemblies, PN 369D22099-101 and PN 369D22099-103	15 Jan 1980	BLUE
154	Rework of One-Way Lock Assembly, PN 369A7010 Series	02 Jun 1980	BLUE
157	Conversion from Pressure Switch Activated to EPO Activated Auto-Reignition System	01 Aug 1980	BLUE
159	Drain Kit Installation, PN 369D28300-501 Engine Oil Tank and Oil Cooler	18 Aug 1980	BLUE
160	Relocation of Auto-Reignition Controls and Modification of System for Full Time Operation (FAA AD 80-24-04)	22 Feb 1983	BLUE
161	Rework of Static Pressure Tube Installation to Minimize Altimeter Needle Oscillation	08 Dec 1980	BLUE
166	Installation of Engine Air Inlet Deflector Kit, PN M30287-501	21 Apr 1981	BLUE
176	Installation of PN 3569H4237–21 Resistor Board Assembly for Easier, More Accurate Adjustment of TOT Indicator	01 Feb 1982	BLUE
178	Rework of PN 369A9905–Basic and PN 369A9905–3 Ground Handling Wheel Assemblies to Accommodate Installation of New PN 369D26107 Landing Gear Skid Fittings	29 Jun 1982	BLUE
188	Installation and Replacement of Protective sleeve (Speedi-Sleeve PN 084956) on Tail Rotor Transmission Output Gearshaft	31 May 1983	BLUE
203	Oil Tank Filler Nozzle Strainer Assembly, PN 369D28318	15 Apr 1986	BLUE
TB369H-002	Cyclic Grip Modification	02 Jun 1999	N/A
TB369H-003	Cyclic Trim Actuator Housing Replacement or Modification	12 Jun 2001	N/A
TB369H-004	Engine Automatic Re-Ignition Modification	13 Mar 2009	N/A





### MODEL 369H (500C) HELICOPTER SERVICE LETTER INDEX

Service Letters are are not mandatory and do not provide maintenance instructions.

#### NOTE

As Service Information Letters are re–issued, they will be identified as Service Letters using the helicopter model designation as the prefix.

369H SL369H- OR HL-	SUBJECT	Date
3.1	Bendix Avionics Equipment Repair and Service	05 Nov1973
6.1	Special Wrenches for Field Replacement of Main Rotor Pitch Bearing Studs	03 May 1971
11	Tail Rotor Swash — Cold Weather Operation	12 Oct 1971
14	Inspection of Nickel-Cadmium Batteries - FAA Airworthiness Directive Note 72-21-5	17 Dec 1971
15	Breeze BL-16600-11 Hoist Winch Assembly	10 Jan 1972
16	Allison Model 250 Engine — Sales and Service	07 Feb 1972
17	Approved Fuel for Allison Model 250 Series Engine	14 Feb 1972
18	New Cargo Hook Plate	01 May 1972
19	Identification Plates — PN 369A5351 Overrunning Clutch Housing and PN 369A54350-11 Overrunning Clutch Sub-assembly	22 May 1972
21.2	Installation of Surplus Military Parts or Salvaged Used Parts on Model 500 Helicopters	10 Feb 1984
26.1	Special Tools for Installation of Tail Rotor Control Rod Grommets PN WSI-B-12AS	22 Jun 1973
30	Replacement of Boom Fairing Assemble on First Production Helicopter, SN 0001 thru 0100	12 Jul 1973
31	Ordering Information — Pilot's Door Assembly PN 369A2002 or 369H2025; Passenger Door Assembly PN 369H2032 or 369H2038	12 Jul 1973
32.1	Metal Tail Rotor Blades — Replacement for Fiberglass Tail Rotor Blade	05 Nov 1976
34	Discussion of Hughes Serial Numbering Method	31 May 1974
36	Inflatable Floats — Service, Maintenance and Repair Facilities	05 Aug 1974
37	Extreme Turbine Outlet Temperature Effects on Turbines	28 Aug 1974
38	Modification Kit Availability — Torquemeter Bleed Valve PN M50043 and Static Pressure Tube Bleed Valve PN M50439	05 May 1975
39.3	Main Transmission PN 369A5100-709 Upgraded Transmission — Factory Availability for Overhaul	26 Jul 1976
40	Interchangeability of Tabbed Main Rotor Blades (PN 369A1100-501) With Untabbed Main Rotor Blades (PN 369A1100-501)	21 Jul 1975
42	Recharging of Inflation Bottles for Emergency Floats	07 Nov 1975
44	Allison Model 250-C20 Series Engine — Installation of New High Pressure Fuel Filter Assembly	10 Aug 1976
46	Periodic Inspection of Particle Separator Kit Installation; Removal of Outlet Screen During Cold Weather	24 Dec 1976
47	Improved Engine Air Filter Assembly for Particle Separator Filter Kit	24 Dec 1976
53	Replacement of PN 369A1613-3 — Metal Tail Rotor Blade Assemblies	22 Jul 1977
55	Utilization of Engine Air Particle Separator and Engine Compressor Water Wash Kits	14 Feb 1978
58	(INSCO) Instrument Specialties Co. Inc., Authorized Repair Stations and Official Sales and Service Facilities	22 May 1978



369H SL369H- OR HL-	SUBJECT	Date
61	Particle Separator Installation and Inspection and Possible Removal of Circular Filter Screens	08 Sep 1978
64	Operation and Maintenance Guidelines for Model 250 Series Engine Fuel System	01 Aug 1979
67	New Seal Requirement for Overhaul of PN 369H6340 and 369H92131 Landing Gear Damper Assemblies	26 May 1980
70	Compliance With FAA Airworthiness Directive and Hughes Mandatory (RED) Border Service Information Notices	30 Sep 1980
72	Substitution of Wet Spline Drive Starter-Generator for Existing Dry Spline Drive Starter-Generator	13 Mar 1981
75	Tail Rotor Driveshaft Flexible Coupling PN 369A5501 and 369H92564 Treatment With Molykote Metal Protector	21 Aug 1981
76	New Protective Boots for Main Rotor Hub and Tail Rotor Assemblies	01 Sep 1981
78	Field Replacement of '0' Ring for PN 369A8321 Oil Tank Filler Cap	02 Nov 1981
80	New PN 369D28237 Cushion for Tailpipe Hanger Assembly Designed for Longer Wear	01 Feb 1982
84	Ground Testing – Engine Automatic Re-ignition and Engine Anti-Ice Fuel Filter System	22 Nov 1982
85	Prevention of Water Leakage Through Canopy Geon Strips	10 Jan 1983
86	Handling and Shipping Gyros	01 Feb 1983
87	New Attitude Gyro and Support Assembly	25 Feb 1983
88	Surplus or Bogus 369D21100 Series Main Rotor Blades	10 Feb 1984
89	Unauthorized Tail Rotor Teeter Bearings	16 May 1984
91	Major Installations and Alterations to Your Hughes Helicopter	12 Nov 1984
93	Explanation of MDHC Parts Serialization	15 Sep 1985
94	Main Rotor Hub Overhaul Authorization	17 Mar 1986
97	Re-lubrication of Bearings in Storage	06 Apr 1987
98	External Scavenge Oil Filter System	01 May 1987
99	Unauthorized Distribution of Main Rotor Hub Overhaul Manual	15 Jun 1987
100	Illustrated Parts Breakdown of Ground Handling Wheel Assemblies (PN 369D26 10)	19 Feb 1988
102	Addition of Identification Decal on Aircraft Exterior (Compliance to FAR 45.11 [D])	06 May 1988
104	Additional Inspection Requirements of the Breeze-Eastern Rescue Hoist System	18 May 1988
105	Chafe Wrapping of Stainless Steel Tube Assemblies and Allison Commercial Service Letter CSL 145, CSL 1140 and CSL 3092, Dated May 1, 1988	26 May 1988
108.2	Facet Scavenge Oil Filter Kit, PN 1741050 (369H Series, 369D and 369E) and PN 1741300 (369F/FF)	21 Nov 1990
110	Validity of Spectrum Oil Analysis Program (S.O.A.P.)	15 Jan 1989
113R3	Customer Request for Original Aircraft Records	10 Nov 2004
116	Availability of Wire Strike Protection System (Trademark WSPS) on all MDHC 369 Series Helicopters	15 Sep 1989
119	Compliance to (Breeze-Eastern) Customer Service Bulletin CSB-120 (Warning Plate for Cargo Hooks)	15 Dec 1989
120	Availability of Skid Mounted Light Assembly Shims	01 May 1991
121	Observation of Main Rotor Hub Hoisting Eye Bolts	27 Sep 1991
122	Main Rotor Hub Balancing	11 Oct 1991
124.3	Maintenance and Operation Requirements for Safe Operation of Surplus 369A (OH-6A) Series Helicopters	10 Nov 2004
125	Main Rotor Blade Inspection Program	27 Jan 1993

 $\textbf{Current indexes are available at:} \ \underline{\textbf{www.aviationhub.aero/Welcome}} \ \textbf{or} \ \underline{\textbf{www.mymd.aero/maintenance-manuals}}$ 



369H SL369H- OR HL-	SUBJECT	Date
126	Antenna Location and Flight Maneuver Caution	22 Mar 1993
128	Compensation for Complying With Tail Rotor Blade Abrasion Strip Notice	10 May 1995
129	Increased Time Between Overhaul Period on OH-6A Main Rotor Hubs and 369A5400-700 Tail Rotor Transmission Utilization	25 Aug 1995
131	Service Letter/Notice/Bulletin Designation	13 Feb 1998
132R1	MD Helicopters Model 369/500N/600N Torque Event/Retirement Index Number Explanation	15 May 2001
133	Transfer of Ownership of the Light Helicopter Line	19 Feb 1999
134	Required Inspections and Critical Inspection Areas	16 Aug 1999
135	Availability of Federal Aviation Administration Airworthiness Directives Affecting MD Helicopters	23 May 2000
136R1	Availability of Federal Aviation Administration Supplemental Type Certificates for MD Helicopters	26 Jun 2000
137	New Standard Warranty Statement	02 Mar 2001
138	Repair and Overhaul of 4-Bladed Main Rotor Hubs	26 Feb 2002
139	Availability of MDHI Publications in Electronic Format	17 Sep 2003
140	Helicopter Operation in Volcanic Ash Atmosphere	06 May 2010
142	Kamatics Shaft and Coupling Overhaul/Exchange Program Announcement	22 Dec 2010
143	Technical Publications Price Increase	22 Dec 2010
144	Engine Power Out Warning Control Unit — Filter Installation	20 Jul 2011
145	Bendix King by Honeywell KRA 405B Radio Altimeter	14 Oct 2011
146	Technical Publications On-Line Ordering System	08 Jul 2013
147	Procedures for Service and Operations Reports	09 Aug 2013
148	Inspection of the Tail Rotor Stop	12 Aug 2014
149	Inspection of the Engine Exhaust Pipe Support Fitting	27 Oct 2015
150	Transfer of All Technical Publications into MyMD.aeroTM	31 Mar 2017
151	Addition of a Software Configuration List to the Rotorcraft Log Book	15 May 2018
152	How to Clean and Disinfect the Helicopter	15 Apr 2020
153	Use of Engine Fuel Biocides	26 May 2020
154	Garmin GPS and TAWS Alerts Service Advisory	09 Oct 2020
155	Prevention of Cracks in the Anti-Torque Bracket Assemblies	26 Mar 2021
156	MD Helicopters Ownership Change	06 Oct 2022
157	Instructions for the Droop Stop Follower Assembly	23 Jan 2023
158	Instructions for the Pilot's Interconnecting Cyclic Pitch Torque Tube Assembly	23 Jan 2023



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### MODEL 369H (500C) HELICOPTER CANCELED PUBLICATIONS LIST

#### 1. Canceled Maintenance Manuals

- (1). The following is a list of Maintenance Manuals that have been canceled.
- (2). If the Technical Manual is superseded by another Technical Manual, it will be noted in the Publication Title column in parenthesis after the title.

Publication Number	Publication Title
CSP-A-1	Price Catalog
CSP-A-2	Warranty Manual
CSP-H-2A	Configuration Supplement HE/HS (Superseded by CSP-H-2)
CSP-369ARFM-1	Flight Manual / Owners Manual, Hughes Model 369A (OH-6A) Helicopter, Issued 30 April 1969, Last Revised 16 June 1975 (Obsoleted)



#### 2. Canceled or Superseded Service Bulletins/Service Information Notices

- (1). The following is a list of Bulletins/Notices that have been canceled or superseded.
- (2). Updated information, pertinent to the Bulletin/Notice, has been incorporated into the appropriate manuals.
- (3). If the Bulletin/Notice is superseded by another Bulletin/Notice, it will be noted in the Subject column in parenthesis after the description.

369H SB369H- OR HN-	SUBJECT	Date CANCELED
2	Inspection — Controls Tunnel Lockbolts	Before 15 Jul 1974
3.1	Inspection — Belt-Driven Oil Cooler Installation (Superseded by HN-27)	Before 15 Jul 1974
4	Inspection — NAS1291-4 Nuts	Before 15 Jul 1974
5	Inspection — Microphone Filter P/N 369H92515	Before 15 Jul 1974
6	Fuel Cell Access Doors — Hardware Installation	Before 15 Jul 1974
7	Inspection and Rework — Dual Controls Installation, Copilot Collective Stick Interference	Before 15 Jul 1974
9	Inspection and Adjustment — Engine Controls	Before 15 Jul 1974
10.1	Inspection and Removal — Landing Gear Oleo Dampers, P/N 369A6300-501 and 369A6300-503	Before 15 Jul 1974
12	Inspection — Crew Assist Handle, P/N 369H6571–211	Before 15 Jul 1974
13	Modification Kit No. M50014 — Engine Cooling Installation, Transmission Cover Connecting Ducts	Before 15 Jul 1974
14	Kit Installation (M30327 — Belt Driven Oil Cooler Blower Assembly (Superseded by HN-27)	Before 15 Jul 1974
16	Rework — Hinge, Filter Bypass Door (369A8437)	Before 15 Jul 1974
19.1	Inspection — Tail Rotor Blades for Separation of Abrasion Strip	Before 15 Jul 1974
20	Special Instructions — Belt Driven Oil Cooler Blower System (Superseded by HN-27)	Before 15 Jul 1974
21.1	Replacement — Main Rotor Pitch Control Bearing Housing Assembly, P/N 369A1304-3	Before 15 Jul 1974
22	Cigar Lighter — Installation Modification (M50016)	Before 15 Jul 1974
24.1	Inspection and Rework — Overrunning Clutch (P/N 369A5350 and 369A5350-601)	Before 15 Jul 1974
25	Modification — Gas Producer Control, P/N M30240	Before 15 Jul 1974
27.1	Kit Installation (M50024) — Modification, Transmission and Coupling Fan Assembly	Before 15 Jul 1974



369H SB369H- OR HN-	SUBJECT	Date CANCELED
31	Installation of Cotter Pins — 369H2080 Aft Fairing Access Door	Before 15 Jul 1974
32	Cable Return Spring Installation — P/N 369H90065 Series Cargo Hook Installations	Before 15 Jul 1974
33	Replacement — Bearings, Oil Cooler Blower Shaft	Before 15 Jul 1974
44	Replacement of Tail Rotor Blades, P/N 369A1710 Series	Before 15 Jul 1974
59	Modification — Hoist Winch Assembly, PN 369H92563 or 369H92015 (Breeze BL-16600-11 and -20 Series Hoists)	01 Nov 1983
105	Preliminary or "Rough" Adjustment of Tail Rotor Balance (With Chadwick-Helmuth Vibrex Balance System)	01 Nov 1983
106	Periodic Inspections — Landing Gear Damper Assembles, PN 369H6340 and 369H92131	01 Nov 1983
115	Field Replacement — Engine Fuel Filter Pressure Switch Assembly	01 Nov 1983
126	Un-Assigned	
133.2	Operational Check — Engine Fuel Pump Filter Pressure (By-Pass) Switch Assembly	01 Nov 1983
134	PN 369H7825 Droop Control Bellcrank Assembly (Station 68.0) — Relocation of Locknut and Installation of Spacer	01 Nov 1983
140	Inspection of Main Rotor Blade Root Fitting Assemblies, Inspection of Main Rotor Hub Lead-Lag Assemblies	09 May 1979
145.2	100 Hour Periodic Inspection Fuel Tank Sending Unit and Fuel Low Warning Light Indication System	17 Sep 2003
149	Installation of Chafing Bar Assemblies — PN 369H90070 Hoist Kit Installation	01 Nov 1983
153	Main Rotor Transmission Cover Assembly — PN 369H8063-505 — Retention of Cover Seals, PN 369H8063-85, -89 and -91	01 Nov 1983
180	Preflight Check of Tail Rotor Blade Leading Edge Abrasion Strip	01 Sep 1985
194	Oil Pressure and Torque Pressure Fire-Wall Fitting Check (Superseded by HN-209)	15 Sep 1987
204	Main Rotor Hub Strap Pack Inspection (Superseded by HN-214)	15 Jan 1988
207	Tail Rotor Elastomeric Bearing Shimming Procedure	22 Feb 2000
210	Start Pump Wire Routing and Fuel Quantity Sender Inspection (Superseded by SB369H-255)	30 Apr 2014
242	M/R Blade Root End Inspection (Superseded by HN-243R3)	13 Jul 1998
208.1	Daily Pre-Flight Examination of Main Rotor Blade Leading Edge Abrasion Strip Bonding	18 Sep 2023
250	Kamatics Shaft and Coupling Overhaul Program	18 Sep 2023



#### 3. Canceled or Superseded Technical Bulletins/Service Information Notices

- (1). The following is a list of Bulletins/Notices that have been canceled or superseded.
- (2). Updated information, pertinent to the Bulletin/Notice, has been incorporated into the appropriate manuals.
- (3). If the Bulletin/Notice is superseded by another Bulletin/Notice, it will be noted in the Subject column in parenthesis after the description.

369H TB369H- OR HN-	SUBJECT	Date CANCELED
001R1	Door Seal Replacement	15 Mar 2002
15	Corrosion Protection — Ni-Cad Battery Receptacle Conductor Leads	Before 15 Jul 1974
26.1	Installation — Winterization Kit P/N 369H90127	Before 15 Jul 1974
29	Modification Kit (M30239) Improved Door Sealing	Before 15 Jul 1974
36	Modification Kit (M50030) — De-Icer Actuator	Before 15 Jul 1974
41	New Latching System — Aft Fairing Access Door, P/N 369H2080	Before 15 Jul 1974
43.1	New Engine Air Inlet Screen Assembly	Before 15 Jul 1974
46	Shim Installation — Tail Rotor Hub at Fork (Teeter) Bearings; Replacement – Tail Rotor Fork Bearings	Before 15 Jul 1974
52.1	Engine Conversion Kit — Allison Model 250-C20 Series Engine	01 Nov 1983
60	Modification — N1/NR Disable Switch Installation	01 Nov 1983
63.1	Wiring Modification — 369H4514-3 Engine-Out Warning Unit and King or RCA VHF Transceiver	01 Nov 1983
76	Vibration Damper Kit No. M50045 — Landing Gear Skid Assembly	01 Nov 1983
78	Hinge Pins — Tail Rotor Pedal Heel Strips	01 Nov 1983
100	Installation — Battery Compartment Ventilation Scoop	01 Nov 1983
107.1	Installation — Engine Compressor Water Wash Kit, PN 369H92537	01 Nov 1983
138	Installation of Protective Screen — Static Pressure Tube, Aft End	01 Nov 1983
147	Installation of Fuselage Access Panels for Cyclic Trim Actuator Assemblies	01 Nov 1983
148	Field Repair — PN 369A1300-5 Pitch Control Housing Assembly, Main Rotor Hub	01 Nov 1983



### 4. Canceled or Superseded Service Information Letters

- (1). The following is a list of Letters that have been canceled or superseded.
- (2). Updated information, pertinent to the Letter, has been incorporated into the appropriate manuals.
- (3). If the Letter is superseded by another Letter, it will be noted in the Subject column in parenthesis after the description.

369H SL369H- OR HL-	SUBJECT	Date CANCELED
1	Chart for Hover Ceiling vs. Temperature — Out of Ground Effect	Before 15 Jul 1974
2	Cyclic Stick Special Option Grip Kit (P/N 369H90129)	Before 15 Jul 1974
4	Change in Spares Provisioning New P/N 369A1600-21 Tail Rotor Assembly	Before 15 Jul 1974
5.8	Exchange Program — Major Helicopter Components (Superseded by HL-62)	15 Feb 1979
7	Cold Weather Fuels	Before 15 Jul 1974
8	New Oil Level Markings for Main Transmission Sight Gage	Before 15 Jul 1974
9	New Main Transmission Output Seal, P/N 369A5171	Before 15 Jul 1974
10	New Roller Bearings for Main Transmission Assembly, Part Nos, 369A5100-603, -605 and -701	Before 15 Jul 1974
12	Care and Feeding of Nickel-Cadmium Batteries	09 Feb 2004
13.1	Improved Window Glass Retention for Pilot and Passenger Door Assemblies	06 Feb 2004
20	Shut Down Procedure — Allison Model 250-C20 Series Engine	09 Feb 2004
23	Approved Fuels for Allison Model 250 Series Engine	Before 04 Jan 1999
24	Cold Weather Torque Adjustment — Main Rotor Damper Assembly PN 369A1400, 369A1400-601 and -603	09 Feb 2004
25	New Proof-Load Test Requirements for Main Transmission Roller Bearings, 369A5180, 369A5198-3, 369A5199-3	Before 15 Jul 1974
27	Corporate Name Change	22 Nov 1996
28	Torque Requirement for Driveshaft Coupling Retainer Bolts PN 369A5528	10 Feb 2004
29	Installation of Steel Washers — Driven Pulley; Belt-Driven Oil Cooler Blower Assembly	10 Feb 2004
33	Breeze BL-16600-11 Hoist Winch Assembly — Improper Cable Cutter Installation	11 Feb 2004
35	Engine Inlet, Air Particle Separator Filter Installation PN 369H90148 Optional Equipment Availability	11 Feb 2004
41	New Conical Type Teeter Bearings for Tail Rotor Assembly	12 Feb 2004
43	Interim Revision of HMI Appendix C Component Overhaul Manual — Tail Rotor Drive Fork and Hub Assembly Equipped With Conical Type Teeter Bearings	16 Feb 2004
45	New Main Rotor Damper Assembly PN 369A1423-501	16 Feb 2004
48	Interim Restriction of N2 Operating Speed	17 Feb 2004
49	Power Turbine (N2) Rub or Lockup in 250–C20 Engine	17 Feb 2004
50	New Oil Level Requirement for Initial Installation of Overrunning Clutch, PN 369A5350 Series	17 Feb 2004



369H SL369H- OR HL-	SUBJECT	Date CANCELED
51	New PN 369A1100-503 — Main Rotor Blade Assembly With Leading Edge Abrasion Strip	23 Feb 2004
52	Restriction of N2 Operating Speed	23 Feb 2004
54	Unlimited Service Life — PN 369A7010 One-Way Unilock and PN 369A5408 and 369A5408-3 Tail Rotor Output Shafts	24 Feb 2004
56	Transmission, Main and Tail Rotor — Oil Change and Filter Period Extended From 150 Hours to 300 Hours	02 Mar 2004
57	Paint Schedules and Ordering Procedures	02 Mar 2004
59	Reduction Gearbox, Model 250-C20 Engine — Time Between Overhaul (TBO) Requirement Eliminated	02 Mar 2004
60	PN 369A1620 Series Tail Rotor Assembly — Elimination of Overhaul Schedule (TBO) Requirement – Interchangeability of 369A1725 Series Tail Rotor Hub Assembly	03 Mar 2004
62.1	Exchange Program — Major Helicopter Components	Before 01 Jul 1981
63	Approved Igniter Assemblies and Ignition Exciter Assemblies for Hughes PN 369H90118 Series Automatic Engine Re-ignition Kit Installations	04 Mar 2004
65	New Comfort Clips for Seat Belt and Shoulder Harness Assemblies, PN 369H6541-5 and 369H6541-21	01 Nov 1983
66	Engine Compressor Cleaning — Daily Water Rinse and Periodic Water Wash	05 Mar 2004
68.13	Exchange Program — Major Helicopter Components (Cancelled, superseded by the Spare Parts, Publications and Component Exchange Price Catalog.)	01 Jul 1997
69	Detroit Diesel Allison Commercial Service Letter CSL-1079, Re: High Pressure Fuel Filter (CECO Fuel System)	09 Mar 2004
71.12	Annual Listing of Airworthiness Directives Affecting MDHS Helicopters (Superseded by SL369H-135)	23 May 2000
73	PN 369A1200 and 369N1200 Main Rotor Hub Assembly PN 369A5100-709 Main Rotor Transmission and PN 369A5400-701 Tail Rotor Transmission — Time Between Overhaul (TBO) Increased	12 Mar 2004
74	Corrosion Control Manual now Available for General Distribution and Purchase	15 Mar 2004
77.2	Summary of FAA Supplemental Type Certificates for all 369 Series Helicopters (Superseded by SL369H-136)	05 Jun 2000
79	Un-Assigned	
81	Lubrication of Drive End Bearing Liner in Aircraft Parts Corp. Model 150SG Starter-Generator	19 Mar 2004
82	PN 369A7609 Series Main Rotor Swashplate Assembly — Time Between Overhaul (TBO) Increased to 2650 Hours	22 Mar 2004
83	Distribution and Shipment of HHI 269/369 Commercial and Military Publications	22 Jan 2004
90	Service Life Reduction for PN 369A1706 Tension Torsion Strap Assemblies Previously Used on U.S. Army TH–55 Trainer Helicopters	01 Apr 2004
92	Start Pump Wire Routing Precaution (Superseded by HN-210)	01 Apr 2004
95.3	Product Support Department Communication Links	23 May 2000
96.1	Availability of Kamatics Corp. Kaflex Main Driveshaft (MDHC PN 369D25515) and Tail Rotor Drive Shaft Couplings (MDHC PN 369D25501–3)	06 Apr 2004
101	Improved Strength PC Filter Housing	08 Apr 2004
103	Availability and Distribution of Tri-Flow Lubricant/Wash	13 Apr 2004
106	Recommend Replacement Interval for 369H5655-3 & -5 Oil Cooler Bearing and 369H5648 Oil Cooler Belt	08 Apr 2004
107	Improved Fuel Drain Valve Assembly	12 Apr 2004
109	Availability of Spares Price List On Floppy Disk (Superseded by HL-111.1)	01 Mar 1990
111.1	Availability of 1990 Spares Price catalog and Floppy Disk	17 Dec 1990

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369H SL369H- OR HL-	SUBJECT	Date CANCELED
112.1	New MDHC Authorized Helicopter Airframe Repair Facilities	07 May 2004
114.1	Availability of New Configuration Main Rotor Blade Assemblies — 369D21 10 –515 (369D/E) 369D21102–501 (369F/FF), 369A1100–505 (369H Series) and 369A1100–606 (369A/OH–6A) (Superseded by HN–211.4)	27 Jan 1993
115	Availability of Main Transmission Filler Cap Extension (MDHC PN 369D25112)	10 May 2004
117	Federal Investigation of Central Aviation and Marine Corporation (CAMCO)	12 May 2004
118.1	Availability of Autronics Corporation Electrical Component Exchange Program	23 Jan 2004
123.1	Policy Price of 369H8108 Fuel Vent Line Shutoff Valve	22 Jan 2004
127.2	Introduction of the Use of an Alternate Drive System Lubricant	10 Nov 2000
130	Alternate/Improved Engine Oil Tank Seal	20 May 2004
141	Technical Publications Price Increase	22 Dec 2010



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